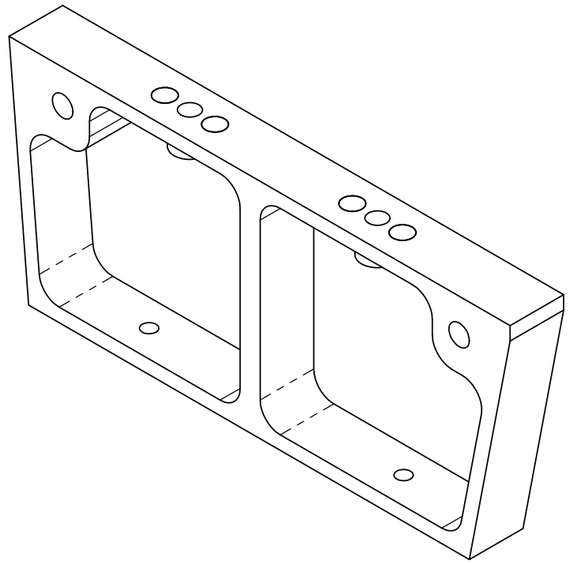
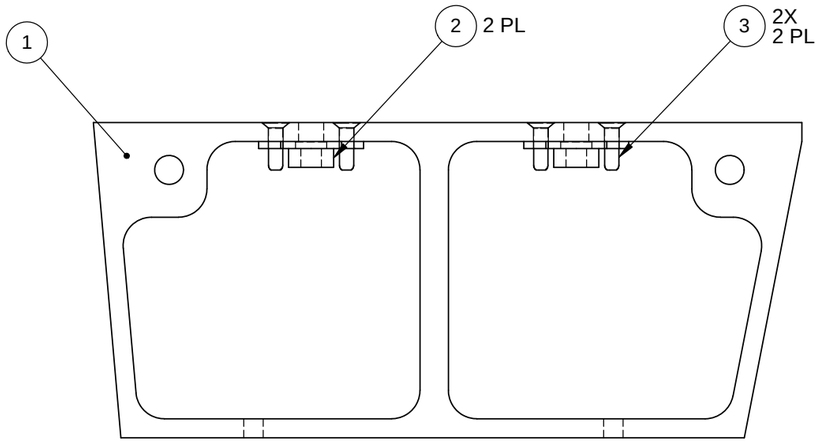
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4475-041**	**SMALL RIB ASSY**
1	1	D4475-1	SMALL RIB LOWER DOOR
2	2	MS21069-08	ANCHOR NUT
3	4	MS20426AD3-5	RIVET





PRELIMINARY A1
11.11.22 (AJS)

D4475-041 SMALL RIB ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4475-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.12 lbs

REV.	DESCRIPTION	BY	DATE
PA1	PRELIMINARY	AJS	11.11.22

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4475	REV. PA1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE SMALL RIB ASSY	SCALE NTS
DE APPR.			
DATE	11.11.22		

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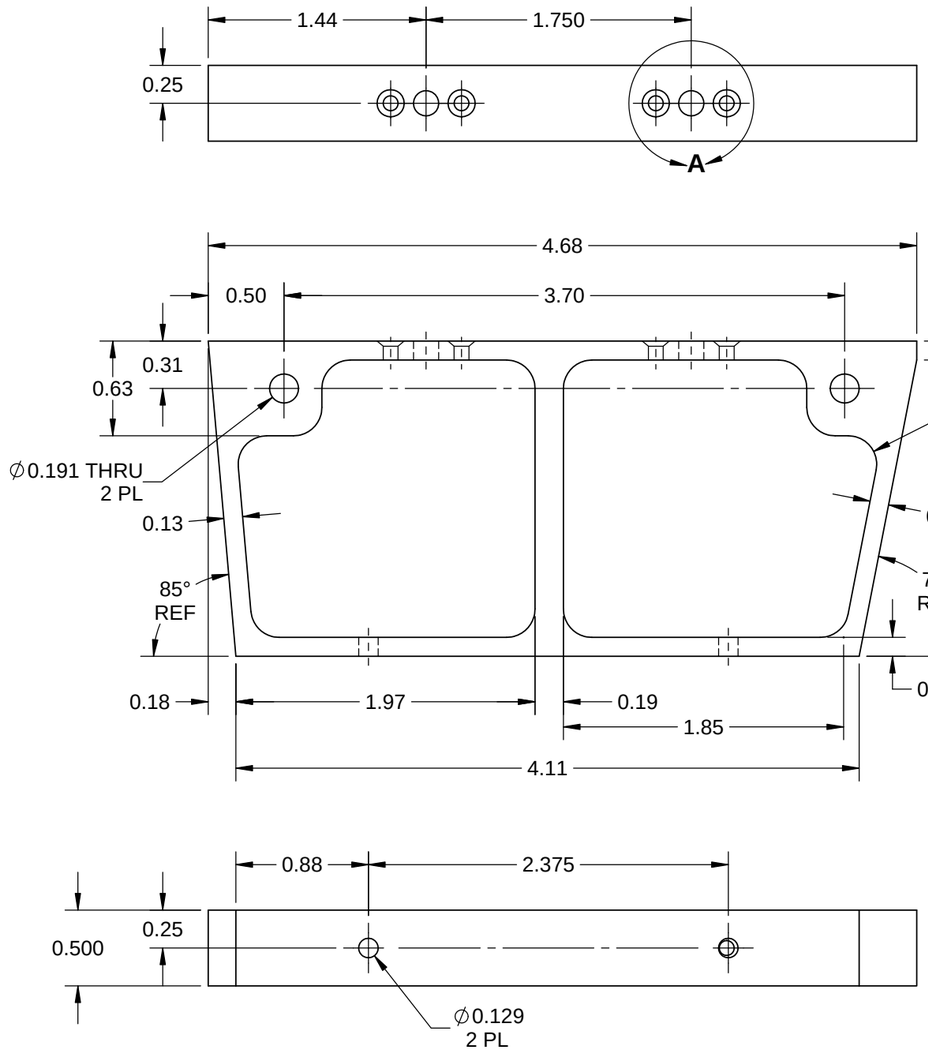

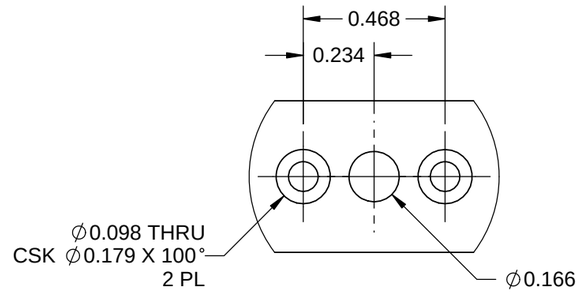

DETAIL A
NUTPLATE HOLE DETAIL 2 PL
(SCALE 2X)

PRELIMINARY A1
11.11.22 (AJS)

D4475-1 SMALL RIB LOWER DOOR

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.12 lbs
8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL).

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4475	REV. PA1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE SMALL RIB ASSY	SCALE NTS
DE APPR.			
DATE	11.11.22		

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